

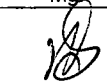
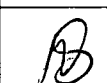
5107

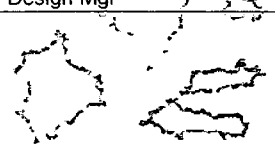

DART AEROSPACE LTD	Work Order:	22346
Description: Spring	Part Number:	D3029-1
Drawing: D3029 Rev. A	Qty:	20

Step	Location	Procedure	By	Date	qty
1	DC	Issue Traveller	HA	05.02.02	20
2	PG	Issue P/O: 2007508 -Possible supplier: Adams Supply Ltd. Northern Aero Ind -Order P/N: #65 Ajax Spring (Qty 1 #65 for Qty 2 D3029-1) P/N B83605-1 -Material: Ø0.041" piano wire -Dimensions: Mean dia. = 0.625" Pitch = 0.20" Length = 1.20" -All dimensions are in inches -Tolerances are per Dart QSI 018 unless otherwise noted Material release note required	u	05.02.03	20
3	RG	Receive and inspect for transit damage Ensure that material release note is attached	CD	05/02/07	20
4	QC6	Inspect for dimensions as per Dwg D3029	u	05-02-08	20
5	GA	Cut in 1/2 of #65 Ajax Spring as per Dwg. D3029	ml	05-03-07	20
6	QC5	Inspect work to Step 5	2	05-03-07	20
7	STB	Identify and Stock	ml	05-03-07	20
8	AC	Cost / part 1.61	SAC	05-03-08	20
9	DC	Close W/O 1.5c Inspect level 21	HA	05.03.09	20

Rev	Date	Change	Revised By	Approved
A	01.05.30	New Issue	EC	
B	02.06.25	Changed Supplier	KJ RF	HA

RELEASED
02/08/27 RF

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
05-02-02	2	permanent change (see drawing)	U	08-02-02		 proctor	 15-07-04	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action -- Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
								
								

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

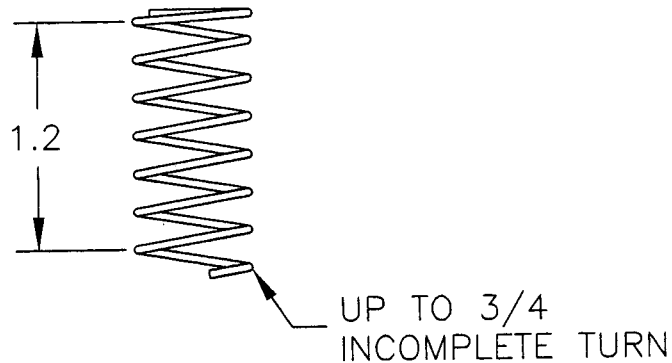
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3029	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SPRING	SCALE 1:1
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3029-1

- 1) DIMENSIONS: MEAN DIAMETER: 0.625
PITCH: 0.20
LENGTH: 1.2
- 2) MATERIAL: ϕ 0.041 PIANO WIRE
- 3) POSSIBLE SUPPLIERS: NORTHERN AERO INDUSTRIES P/N B83605-1
ADAMS SUPPLY LTD., 1/2 OF #65 AJAX SPRING
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SHOULD BE DESTROYED
WITH NOTICE
WORK ORDER
NO. 22346

RELEASED
01-05-30-1

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 02, 2005
02:47 pm

Work Order No : 0022346
Project Name : D3029-1
Project For : WK507
Work Order Type : Main
Main WO Number :
House Part Number : D3029-1
Description : Spring
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 02-02-05
Est Finish Date : 02-11-5
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



1. Title

NORTHERN AERO INDUSTRIES LTD.

10744-1

**1845 St. Matthews Ave.
Winnipeg, Manitoba
Canada R3H 0A8**

Cage Code: MFR36929

1011

P.O 2007508

14. Remarks

These Products conform to Drawing Number B83605 Rev: NC and B83603 Rev: NC.

The following signature attests that the part(s) or material(s) identified hereon were manufactured by a Transport Canada manufacturing approval holder and inspected using methods contained in a Transport Canada approved (Airworthiness Manual Chapter 561) Quality Assurance system.

The following signature attests that the documentation specified hereon or attached is accurate with regard to the item(s) described. Repaired parts conform and were inspected using methods contained in a Transport Canada approved (CAR 573) Quality Assurance system.

Ch. Williams

01. Name	02. Address
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Richard Williamson

04 Feb. 05